

HiFill® ABS E GM15 LE

Techmer Polymer Modifiers - *Acrylonitrile Butadiene Styrene*

General Information

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 15% Filler by Weight
Features	• Low Extractables
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Extrusion

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.17		ASTM D792
Molding Shrinkage - Flow (0.125 in)	2.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.13	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	9600	psi	ASTM D638
Tensile Elongation (Break)	5.0	%	ASTM D638
Flexural Modulus	700000	psi	ASTM D790
Flexural Strength	13800	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	1.5	ft-lb/in	ASTM D256
Unnotched Izod Impact (0.125 in)	6.5	ft-lb/in	ASTM D4812
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	107		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	233	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed)	218	°F	ASTM D648
CLTE - Flow	1.9E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength (Method A (Short-Time))	450	V/mil	ASTM D149

Notes

¹ Typical properties: these are not to be construed as specifications.

